

1. PARTICULAR CONDITIONS FOR NON-DESTRUCTIVE TESTS

- a) MWS has accredited non-destructive testing methods in accordance with the Technical Annex - L0754 - available for consultation at www.mws-group.pt.
- b) Whenever necessary, MWS may resort to external entities accredited in accordance with the EN ISO/IEC 17025 standard, to carry out partial or full non-destructive tests. If the customer does not consent, he must express his will to the contrary in writing.
- c) All tests will be carried out in accordance with the Standards specified by the customer and will be detailed in the report.
- d) In the absence of indication by the customer of the reference standards of the tests to be carried out, the standards provided for in the commercial proposal that the Testing Laboratory considers most appropriate will be used.
- e) Whenever the tests are carried out at the customer's facilities, the conditions and the necessary means must be guaranteed by the customer, namely:
 - Cleaning, security, access and authorization conditions inherent to the work to be performed;
 - Surface conditions suitable for carrying out the tests;
 - 220V current at test sites;
 - [Supply and assembly of scaffolding or any necessary means of access;](#)
 - [Supply of equipment for detection of dangerous and specific atmospheres, when applicable.](#)
- f) [Whenever the parts, after carrying out the Non-Destructive Tests, are for subsequent surface treatment by galvanizing or metallizing, and if their cleaning is to be carried out by MWS, this request must be requested, in advance, so that it is included in the budget. Failure to clean them could compromise the effectiveness of the surface treatment, so MWS will not be responsible for any damage caused.](#)
- g) Invoiced amounts are due irrespective of the test results obtained.
- h) In case the conditions and means do not allow the execution of the tests, when they have to be guaranteed by the customer, the invoiced amounts are due.
- i) The amounts paid by the customer do not include:
 - Repetition of tests due to failures found, whether on site or in examination samples;
 - Carrying out specific written procedures and/or instructions;
 - [Any tests on repairs must be requested later, since they will have additional costs, weighted according to their quantity and extent;](#)
 - [Cleaning of permanent markings made on the parts, mandatory for carrying out the tests;](#)

- Carrying out tests on parts that have been produced less than 48 hours ago by processes involving melting, for technical reasons and regulatory restrictions, which require stages after manufacture to detect possible cold cracking;
 - Carrying out tests in confined spaces, without proper monitoring.
- j) Return of tested items:
- The shipment by MWS of the tested items must be communicated at the time of the award and, depending on what is specified, otherwise it will not be possible to return the items;
 - If the customer intends to pick up the items at MWS facilities, he has the following 30 days to do so.
- k) Storage of tested items:
- The tested items will be stored for a minimum period of **1 month**.



NDT Particular Conditions

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All services provided by MWS – Master Welding Solutions, Lda are provided in accordance with the **General Conditions of Service** that can be consulted at www.mws-group.pt.